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FILING DATE FIRST NAMED INVENTOR ATTORNEY DOCKET NO APPLICATION NO. 08/933,822 09/19/97 BOWERS 30-2138CIP1 **EXAMINER** IM62/0715 VIRGINIA ANDREWS ART UNITS PAPER NUMBER ALLIEDSIGNAL INC P 0 B0X 31 PETERSBURG VA 23804 DATE MAILED:

Please find below and/or attached an Office communication concerning this application or proceeding.

Commissioner of Patents and Trademarks

07/15/99

Office Action Summary

Application No. 08/933,822

Applicant(s)

Bowers

Examiner

Sam Chuan Yao

Group Art Unit 1733



Responsive to communication(s) filed on Sep 19, 1997	<u> </u>
This action is FINAL .	
Since this application is in condition for allowance except for in accordance with the practice under <i>Ex parte Quayle</i> , 193	35 C.D. 11; 453 O.G. 213.
A shortened statutory period for response to this action is set is longer, from the mailing date of this communication. Failure application to become abandoned. (35 U.S.C. § 133). Extens 37 CFR 1.136(a).	e to respond within the period for response will cause the
Disposition of Claims	
X Claim(s) 1-20	is/are pending in the application.
Of the above, claim(s) 1-15, 19, and 20	is/are withdrawn from consideration.
Claim(s)	
Claim(s)	
☐ Claims	
Application Papers	
☐ See the attached Notice of Draftsperson's Patent Drawi	ing Review, PTO-948.
☐ The drawing(s) filed on is/are obje	
☐ The proposed drawing correction, filed on	
☐ The specification is objected to by the Examiner.	
\square The oath or declaration is objected to by the Examiner.	
Priority under 35 U.S.C. § 119	
Acknowledgement is made of a claim for foreign priority	y under 35 U.S.C. § 119(a)-(d).
☐ All ☐ Some* ☐ None of the CERTIFIED copies	of the priority documents have been
received.	
received in Application No. (Series Code/Serial No.	
$\hfill\Box$ received in this national stage application from th	ne International Bureau (PCT Rule 17.2(a)).
*Certified copies not received:	
Acknowledgement is made of a claim for domestic prior	rity under 35 U.S.C. § 119(e).
Attachment(s)	
Notice of References Cited, PTO-892	
☑ Information Disclosure Statement(s), PTO-1449, Paper	No(s)1
Interview Summary, PTO-413	948
☐ Notice of Draftsperson's Patent Drawing Review, PTO-5☐ Notice of Informal Patent Application, PTO-152	
House of informatif atom Application, 110 102	
SEE OFFICE ACTION ON	I THE FOLLOWING PAGES

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DETAILED ACTION

Election/Restriction

1. Claims 1-15 and 19-20 are withdrawn from further consideration by the examiner, 37 CFR 1.142(b) as being drawn to a non-elected product claims. Election was made **without** traverse in Paper No. 6 dated 06-17-99.

Claim Rejections - 35 USC § 103

- 2. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 3. Claims 16-17 are rejected under 35 U.S.C. 103(a) as being unpatentable over Queen et al (US 5,567,256).

Queen et al substantially discloses the process recited in claim 16 (col. 2 line 36 to col. 3 line 4; figure 1). Although not explicitly disclosed, it is taken that Queen et al the blend of primary fibers and binder fibers are intrinsically ring or wrap spun to form yarns as evidence from figure 1 and the following passage, for example: A blend ... are spun ... into blended yarns (col. 2 lines 36-

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40). In any event, such would have been obvious in the art as such is a conventional method to form yarn from fibrous material.

Queen et al is silent on the melting point of the binder fibers. In particular, Queen et al does not disclose the binder fibers having a melting range of about 105 °C to 190 °C. However, it would have been obvious in the art to provide binder fibers having a melting range of about 135 °C or less in making rugs in the process taught by Queen et al because Queen et al discloses heat-setting the blended yarns at a temperature of 135 °C or less and because such is taken to be a result effective variable routinely optimize by experimentation for the desired end-use of the blended yarns.

With respect to claim 17, since it is old in the art to heat-set during the twist-setting of yarns comprising a blend of primary fibers and binder fibers; since a preference on whether to heat-set the blended yarn during or after the twist setting of the blended yarns is well within the purview of choice in the art; and since only the expected result of obtaining the same desired result as the heat-setting process taught by Queen et al would have been achieved in heat-setting the blended yarns during twist-setting of the yarns, this claim would have been an obvious expediency in the art making rugs in the process of Queen et al.

4. Claims 16-18 are rejected under 35 U.S.C. 103(a) as being unpatentable over WO 88/03969.

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WO '969, drawn to making synthetic yarn with heat-activated binder fiber, substantially discloses the process of claims 16 (page 3 paragraph 3; page 4 paragraph 2; and page 5 paragraph 1; example 1).

WO '969 does not disclose ring spinning or wrap spinning the blend of primary fibers and binder fibers. However, it would have been obvious in the art to ring spin or wrap spin the blend of primary fibers and binder fibers making the yarn of WO '969 because WO '969 dicloses twist setting the blend to form yarns using the Suessen twist method (page 5 paragraph 1; example 1); and because ring spinning or wrap spinning fiber material to form yarn is a conventional technique in the yarn making yarn.

With respect to claim 17, see claims 9-10 of WO '969.

With respect to claim 18, since it is conventional in the art to form fibrous material by spinning staple fibers, and since one in the art is reasonably expected to apply from among the well known effective techniques of forming fibers, the limitations in this claim would have been obvious in the art making the yarn of WO '969.

Conclusion

5. The prior art made of record and not relied upon is considered pertinent to applicant's disclosure.

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Gradinder et al (US 4,644,741; claim 1, for example) and Lofquist (US 5,478,624; see example 4, for intance) are cited as reference of interest <u>substantially disclosing the process</u> recited in the claims.

Hill, Jr. (US 3,987,615) and Grahma, Jr. et al (US 4,541,231) are cited as reference of interest showing a process of making yarn by <u>ring spinning</u> fibers.

6. Any inquiry concerning this communication or earlier communications from the examiner should be directed to **Sam Chuan Yao** whose telephone number is (703) 308-4788. The examiner can normally be reached on Monday-Thursday from 8:00 AM-5:30 PM. The examiner can also be reached on alternate Fridays.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Mr. Mike Ball, can be reached on (703) 308-2058. The fax number in Group Art Unit 1733 for any official papers (i.e. papers that will be entered as part of the file wrapper) is (703) 305-7718 and for unofficial papers (e.g. proposed amendments) is (703) 305-7115.

Any inquiry of a general nature or relating to the status of this application should be directed to the Group receptionist whose telephone number is (703) 308-0651.

Sam Chuan Yao Primary Examiner Art Unit 1733